

Ultrasonic Cleaning Procedure

1. Make sure drain is closed.
2. Add 750 ml of MC3 Cleaning Formula to cleaner and fill up to operating line with hot water (approx. 10:1 ratio).
3. Put on cover.
4. Press On. Set temperature to 50°.
5. Press On when temp is 50°. Set degas to 5-10 minutes.
6. Set sonics to 10-15 minutes.
7. Put in your parts to be cleaned. Put in just enough parts so that they are not touching each other. Too many parts in the cleaner may damage them.
8. Press on.
9. When cleaning is finished, rinse in sink and then blow parts off with the air jet.
10. This can be repeated many times with the same solution.